



HANDELS-, INDUSTRIE-,  
HANDWERKS- UND LAND-  
WIRTSCHAFTSKAMMER BOZEN

CAMERA DI COMMERCIO,  
INDUSTRIA, ARTIGIANATO  
E AGRICOLTURA DI BOLZANO

INTERNATIONALISIERUNG

INTERNAZIONALIZZAZIONE

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## ATHESIS S.R.L.

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### Settore e sottosettore

Manufacturing Sector, Production Of Goods

Textiles, Apparel

### Prodotti di esportazione

knitwear and technical sportswear and sport fashion Made in Italy

## Paesi di esportazione

Europe  
America  
Asia  
Oceania

### Countries Euorpe:

Austria  
Finland  
France  
Germany  
Italy  
Netherlands  
Poland  
United Kingdom  
Czechia  
Spain  
Switzerland

### Countries Asia:

China  
Japan

### Countries Oceania:

Australia


### Countries America:

Canada

### Description:

Founded in 1971 as GARDA MODE, our company began by producing high-quality cut-and-sewn knitwear, mainly for international clients, while managing the entire production process in-house. Over two decades, we became a key player in the European market, producing over 1 million garments annually with a workforce of 180 people and a network of 35 partner companies. In 1998, a group of managers decided to launch their own brands to showcase 30 years of experience and craftsmanship. This led to the creation of niche labels such as Nordland, GardaModeSport, Makari, Newland, Alpenway, and Dryheat. In 2008, Garda Mode S.p.A. closed, and the founders of Nordland established Athesis S.r.l., a smaller yet highly skilled company maintaining the same expertise in production. Our commitment to innovation is reflected in our fabrics, including the groundbreaking Dhtech made of polypropylene fiber, which gives our products a unique competitive edge. Our Philosophy From fabric quality to design and pricing, everything follows one guiding principle: create excellence and use our products to share it with the world.

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